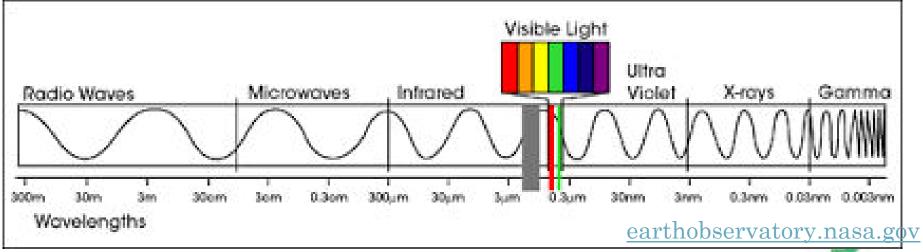
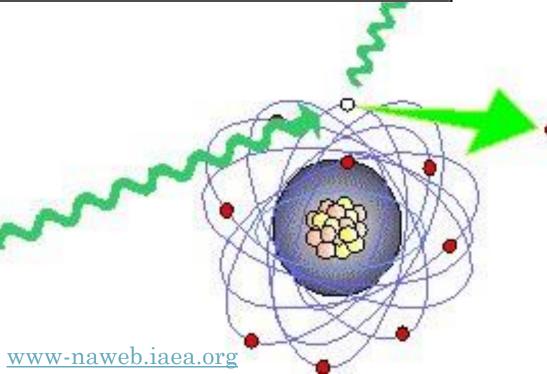
# Effect of Irradiation on Food

Anuradha Prakash

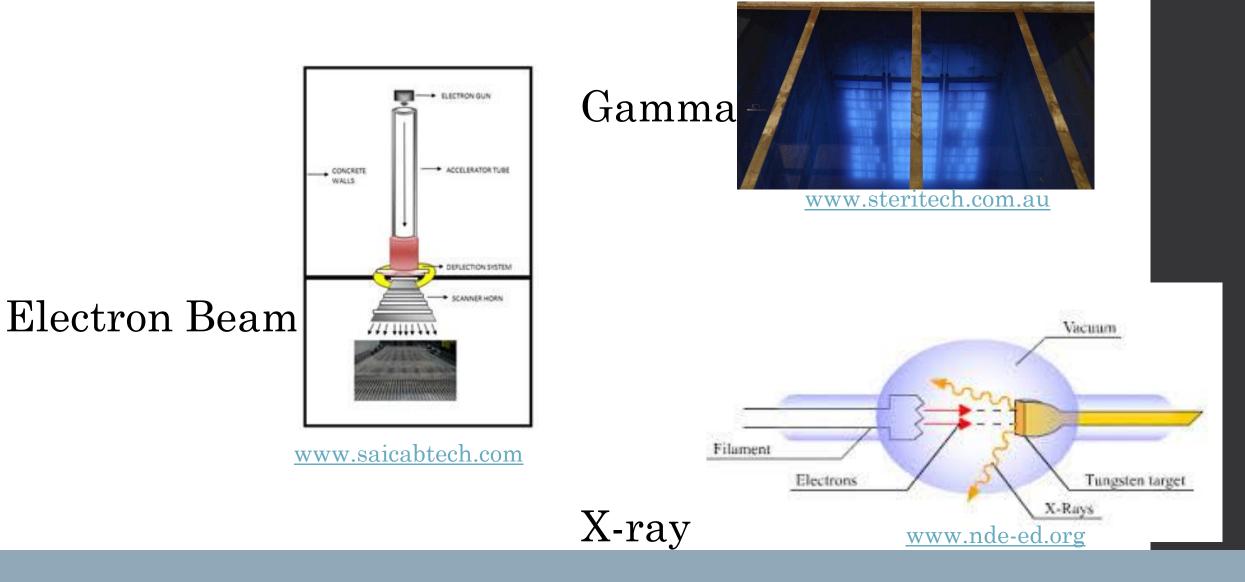


#### Ionizing energy

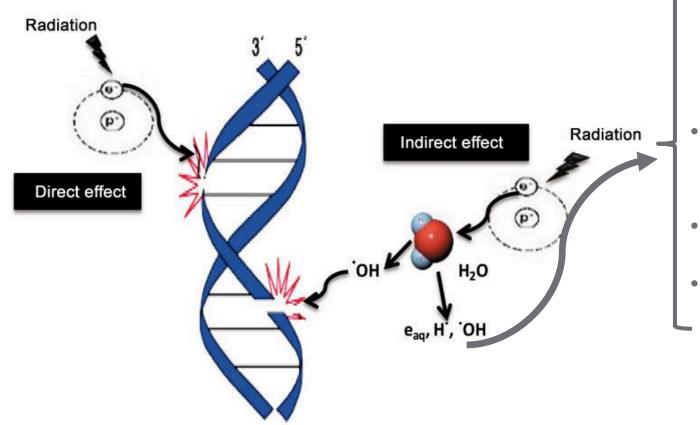




#### Three modalities

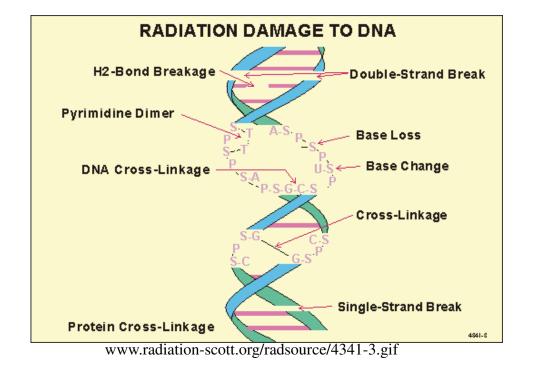


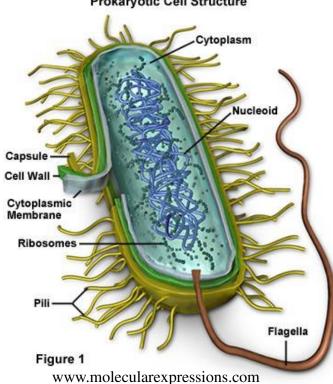
#### How it works?



- Proteins: peptide radicals leading to fragmentation and re-aggregation, limited denaturation
- Carbohydrates: depolymerization
- Lipids: autoxidation
- Vitamins: Thiamin,
- vitamin C, folic acid, carotenoids, vitamin E are sensitive

#### Effect on microorganisms





**Prokaryotic Cell Structure** 

#### Commercial Food Uses



Irradiated Sample, Dose : 500 Gy Storage Temp : 20 - 25 Deg C Relative Humidity : 37% to 90%

Surface Irradiation of Potatoes by 480 keV DC Electron Beam



神道扫 人人人	Dose	Purpose	Examples	131	
The are the Office Quity	$0.05$ - $0.15 \mathrm{kGy}$	Inhibit sprouting	Garlic, onions, potatoes	CRMSTAL C	all and
一般の発見美味	$0.15-0.40 \ \mathrm{kGy}$	Insect disinfestation	Mangoes, dragon fruit, rambutan, capsicum, etc	Live, in-shell oysters processed for your protection.	
され、25元 一年元 かみ 一日元 市好 出口食品有限公司 ーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーー	1.0- 7.0 kGy	Pathogen reduction	Ground beef, frozen frog legs, shellfish	GRILLE BEEF STE	DAK
	$7.0-25.0~\mathrm{kGy}$	Pathogen reduction	Spices	Control of the source of the s	COMMAND Sce. Inc.
	44 kGy	Sterilization	NASA meals	THEATED BY DIGADO	ATION

## Food Safety









- Ground beef
- Chinese products
- Frog legs
- Pet treats
- NASA irradiated meals
- Meals for immunocompromised patients



#### Microbial efficacy and food quality

- Greater microbial reduction at higher temperatures
  - but lower temperatures maintain better quality
- Greater microbial reduction at higher moisture contents
  - thus, dry products need higher dose treatment
- *E. coli, Listeria*, Salmonella spp, and parasites easily destroyed
- Spores and viruses more resistant



#### Shelf-life extension



# Inhibition of sprouting

- Onions
- Potatoes in Japan





Krushak, Nasik, India



http://www.laradioactivite.com/en/site/pages/Food\_Processing.htm

#### www.global-peace.go.jp

#### Elimination of Plant Pests





#### International Plant Protection Convention Protecting the world's plant resources from pests

International Standards for Phytosanitary Measures

- ISPM 18 (2003): *GUIDELINES FOR THE USE OF IRRADIATION AS A PHYTOSANITARY MEASURE*
- ISPM 28 (2007): PHYTOSANITARY TREATMENTS FOR REGULATED PESTS



... reducing trade barriers.

## Quality factors in fresh produce that may be affected by irradiation

- Spoilage organisms
- Appearance
  - Peel damage
  - Interior
- Electrolyte leakage
- Texture
  - Pectic substances
- Color
  - Chlorophyll
  - Anthocyanins
  - Carotenoids

- Flavor and aroma
  - Organic acids
- Wound response
  - Respiration rate
  - Ethylene
  - Phenol biosynthesis
- Scald (apples and pears)
- Lipid oxidation
- Nutritional factors



Vegetables	Control	1 kGy	
Broccoli	<b>8.5</b> a	<b>8.5</b> a	
Red cabbage	<b>8.4</b> a	<b>8.2</b> a	
Endive	<b>5.8</b> b	<b>6.5</b> a	
Parsley	6.2b	<b>7.6</b> a	Visual
Green leaf lettuce	<b>5.4</b> a	<b>7.1</b> b	irradia Irradia
Cilantro	<b>5.5</b> a	<b>6.2</b> a	
<b>Iceberg lettuce</b>	<b>6.8</b> a	<b>6.2</b> a	cut Veg
Spinach	<b>5.0</b> a	<b>6.9b</b>	days st
Romaine			9 = exc
lettuce	<b>6.8</b> a	<b>6.0</b> a	
Alfalfa sprouts	<b>7.8</b> a	<b>8.0</b> a	Fan and
Carrots	<b>8.5</b> a	<b>8.5</b> a	
<b>Red leaf lettuce</b>	<b>4.0</b> a	<b>4.3</b> a	
Green onion	<b>3.7</b> a	5.3b	
Celery	<b>3.9</b> a	<b>4.9</b> b	



## Effect on nutritional value

- Folic acid
- Thiamin
- Vitamin C
- Vitamin A (carotenoids)
- Vitamin E
- Phenolics

	Day 1		Day 14	
	0 kGy	1 kGy	0 kGy	1 kGy
Broccoli	926	902	855	855
Cilantro	528	538	115	157
<i>Red leaf lettuce</i>	74	39	34	15.7
Spinach	265	199	198	69

Vitamin C content (µg/g fresh weight) Fan and Sokorai. J. Food Science. 2008.

#### **Process Optimization**

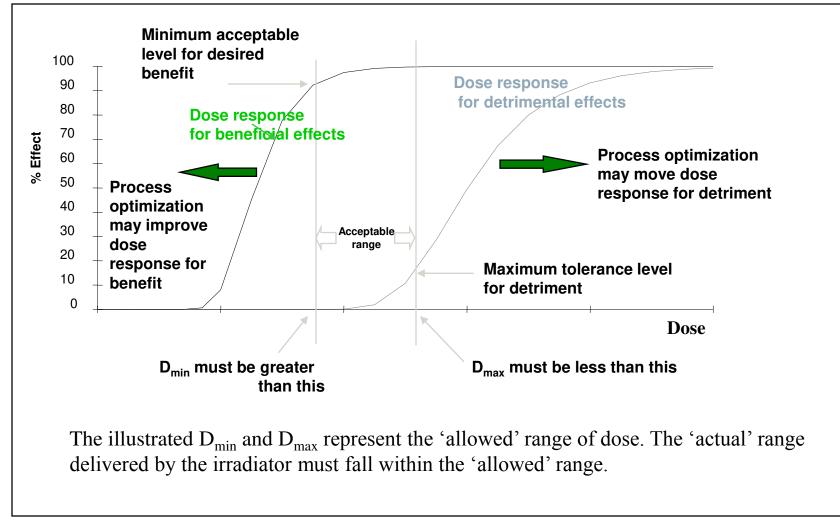


Figure courtesy Joseph Borsa, MDS Nordion

#### Process Control

- Dose measured using dosimeters
- Dose uniformity ratio (DUR) = Dmax/Dmin
- Dmin cannot fall below minimum level needed to achieve a particular goal
- Dmax should not exceed a certain maximum due to effects on quality and to stay under maximum dose allowed by regulations
- Need to consider optimal dose delivery and processing efficiency







#### Safety of Irradiated Food

- Toxicological
- Radiolytic

- 2 alkylcyclobutanones
- Furans

#### Regulations



- Defined as food additive
- FDA has main regulatory responsibility, also USDA (FSIS and APHIS)
- Labeled with a radura (no size specification) and the words "Treated with irradiation" or "Treated by irradiation"
- Required for retail, finished products or foods destined for further processing, not required for minor ingredients

#### Consumer Acceptance

#### Distributors

Will retailers stock the product?

### Retailers

Will consumers will buy irradiated product?

## Growers

Will retailers will stock irradiated food?

#### Consumers

Does the product taste good? Is it reasonably priced?

### Product focus

- Consumers respond positively when informed
- People purchase irradiated food
- Insect quarantine applications with produce are expected to grow
- Focus on the product and its benefits, rather than the technology
- Most (but not all) will buy when given the opportunity



#### Courtesy Bill Gerlach, Melissas

